

# ALFRA Deburring Device

# KFK 20

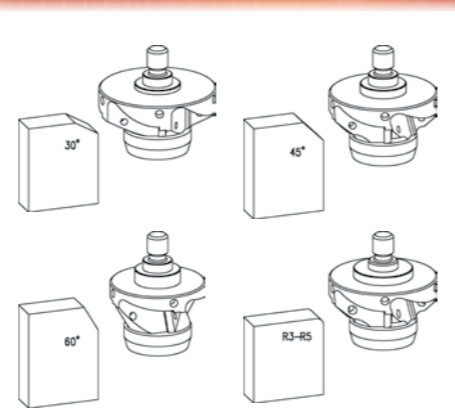


Ergonomic handle with ON/OFF-switch

High Performance Motor with soft start

With thermal and overload protection

Adjustment of bevel width

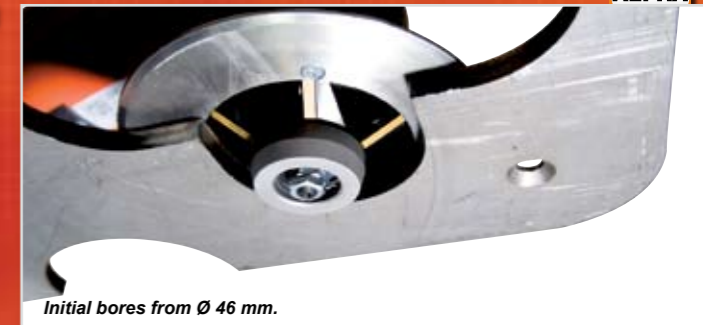


## ALFRA Deburring Device – KFK 20

Made in Germany by ALFRA

For the deburring of outer and inner outlines, radii and bore holes as from  $\varnothing$  46 mm. Especially developed to produce clean visible edges and to prepare welds.

- Tool-less adjustment of bevel height.
- Handy and powerful.
- For construction steels, stainless steels, aluminium and other materials.
- Multiple indexable insert holder 45° (optional 30°).
- Also for radii R = 3 – 4 – 5



Initial bores from  $\varnothing$  46 mm.



### Technical data:

Bevel angle:	45° (optional 30° and 60°)
Bevel width at 45°:	20.0 mm
Bevel width at 30°:	19.0 mm
Bevel width at 60°:	20.0 mm
Note:	smallest $\varnothing$ 46 mm
Motor voltage:	230 V 50-60Hz; 110V 50-60Hz
Power:	1800 Watts
Speed:	2300 - 6200 rpm
Weight:	6.3 kg

### Scope of Supply:

- KFK 20 deburring and bevelling device
- 1 insert holder with TCT indexable inserts 45°
- 1 tool set
- Transport case
- Operating Instructions



Prod.-No. 25229



	Prod.-No.
Deburring device KFK 20 – with 45° insert holder 230V 50-60Hz	25220
Deburring device KFK 20 – with 45° insert holder 110V 50-60Hz	25220.110
<b>Extra accessories</b>	
Spare insert holder 45°/radii R3 - R5 (without indexable inserts)	25225
Spare insert holder 30° (without indexable inserts)	25226
Spare insert holder 60° (without indexable inserts)	25227
Clamping screw for TCT indexable inserts	25228
Adjustable guide stop for outer edges	25229
TCT indexable insert for steel/Inox	25230
TCT indexable insert for aluminium	25231
TCT indexable insert R 3	25232
TCT indexable insert R 4	25233